











# At STAUFF, we look beyond the problem we've already solved to consider the challenges that you face every day.

How can we make your hydraulic and pipework system better? Safer? More cost effective? More reliable? How can we make your life easier with streamlined logistics, shipments that are on-time and hassle-free customer service? It all comes down to the thousands of critical components we offer and how they make a big impact on the way you operate and do business.

For more than 50 years, STAUFF has kept this commitment: developing, manufacturing and perfecting the pipe and tubing equipment essential to keep machines both big and small working and moving our customers forward.

#### **Look to STAUFF for:**

- Pipe, tube and hose clamps and supports
- Metric tube fittings
- Flanges and hose connectors
- · Quick release hydraulic couplings
- Hydraulic ball valves
- Hydraulic test points and hoses
- · Hydraulic pressure testers and gauges
- Hydraulic filtration elements and housings
- · Hydraulic accessories and reservoir components

### Our precision components keep your equipment working.

With 40,000 products in our lineup — as well as custom solution capabilities — we know the most important parts are the ones on your equipment. Our manufacturing process delivers a consistent level of quality with every product we make: one that we take great pride in. We start by using high quality materials and build to meet a variety of regulatory standards. We also utilize the latest corrosion protection manufacturing methods to ensure each component withstands nearly any end-use condition: extreme heat or cold, heavy vibrations, high-pressure use and more. It's the ultimate in value added, value engineered solutions.

While our goal is to keep your equipment working seamlessly, we know safety is equally important. With a longer service life comes less margin for error. When your equipment runs smoothly, your crews can more safely do their jobs.

## STAUFF products are used and trusted for equipment across a variety of industries, including:

- Construction
- Transportation
- Agricultural
- Mining
- Oil & Gas
- · Material handling
- · Manufacturing







#### Our support keeps you moving.

Our reputation for quality components brings customers to us; our ability to streamline a customer's procurement needs often keeps them coming back. We can work with you to deliver the system you require, so that a single phone call gets you what you need, built to your exact specifications. This comprehensive solution often means lower costs across the board: from initial transaction to maintenance to replacement. It also simplifies reordering and delivery for less downtime and vendor tracking — optimizing your time and limited resources.

- Shifts all responsibility to a single manufacturer
- · Reduces the number of vendors you need to keep track of
- · Customized solutions for reduced assembly times
- · In-stock availability of common items
- · Global availability in all industrial regions
- VMI, JIT and Kanban ready

#### Working together, we make your hydraulic system better.

We know the importance of treating our customers like family, because we are one. Our roots date back to Germany, yet today we serve a global market. We offer wholly owned manufacturing, sales and service facilities in 18 countries and a tight global network of authorized distribution partners. We're still family-owned, and our foundation of trust, sincerity and respect drive us to invest significant capital in research and development. When you work with STAUFF, you'll get a local point of contact backed by global access to consistent product.

### Our service commitment to you:

- To provide fast turnaround time on all orders for standard products
- To employ competent product support staff
- To provide in-house manufacturing capabilities to meet users' custom requirements
- To provide well trained sales engineering personnel for local product and application advice
- To be customer-oriented with excellent warranty and business policies
- To introduce new products on a consistent basis to meet customer demand
- We do it all so we can be a valuable partner to our customers: one that is easy to do business with

CONTRIBUTING TO **YOUR SUCCESS**When you work with STAUFF, you'll get a local point of contact backed by global access to consistent product.

## CLAMPS

#### Clamping Systems for Pipes, Tubes, Hoses & Cables



#### Standard Series Clamps (DIN 3015-1)\*

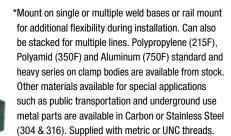
For diameters up to 4" (102mm) for normal industrial applications

#### Twin Series Clamps (DIN 3015-1)\*

For diameters up to 1.7" (42mm) for mounting



For diameters up to 18" (450mm) in heavy duty applications.





#### **Lightweight Series Clamps**

- · For diameters up to 1.25" (32mm)
- · Single or double versions

· Compact design is ideal for securing air, lubrication and water lines or conduits and cables



#### Advanced Mounting Technology

Innovation for when welding is not possible

- · STAUFF Bond-Adhesive **Bonded Fastening**
- · STAUFF Weld Gun Stud Welding System



#### **Custom Designed OEM Clamping Solutions**

CNC machined and molded clamps can be designed and manufactured to customer specifications for **OEM** applications



#### Noise and Vibration Reducing Clamps (NRC)

For use wherever reduced noise and vibration is required such as on cruise ships and luxury yachts



#### Anti-Corrosion Technology (ACT) Clamps

Reduce crevice corrosion on tubing exposed to saltwater

### **Quick Access Pressure Test Systems**



#### **Quick Access Pressure Test System**

- · Connect by hand at pressures up to 5,800 PSI
- · Instant access to hydraulic systems under pressure for diagnostic testing venting or sampling without tools using microbore hose or gauge adaptors.



**Test Points** 

Test Points are available for NPT, JIC, ORF-S, UNF, BSP and metric ports. Test 20-Connection thread M16x2 Test 15-Connection thread M16x1.5 Test 12-Connection thread S12.65x1.5

- Available in ball check or piston valve style
- Max working pressure 9,000 PSI (630 bar)
- · Connect under pressure
- · Available in Steel (zinc-nickel plated C6F CrVi free) or

Stainless Steel



### Test 10-Plug In Connection Available in ball check

- style only
- Max working pressure 5,800 PSI (400 bar)
- Connect under pressure
- · Available in steel (zinc-nickel plated C6F CrVi free)
- · Compact design ideal where space is limited



#### Micro-Bore Hose

- Available in nominal bores of 2mm or 4mm
- Standard or customer specified lengths
- · Wide variety of end connections available



- Gauge Adaptors to quickly connect a gauge to STAUFF Test Point
- · Sampling Hose Adaptor

· Weld Adaptors

## FILTERS Oil Filtration for Mobile & Industrial Hydraulic Systems



#### High and Medium Pressure Filters SF, SIF Series

- · Flow rates to 300 GPM
- · NPT, SAE, metric & BSP threaded or SAE flanged connections
- Pressure ratings to 6,000 PSI
- · ß 200 rated elements
- · Bypass, reverse flow, non-return and multi-function valve options for maximum design flexibility





#### Offline/Bypass Filtration

For the constant removal of contamination from hydraulic and lubrication systems. 0.5 micron element standard.



#### Spin On Filters

- · Suction and return applications
- Flows to 120 GPM pressure 200 PSI
- High pressure version available to 40 GPM
- Beta rated and nominal interchange elements available
- Popular european interchange elements are also available
- Private label filter elements



#### **Replacement Elements**

Quality replacement elements for the most popular brands including:

- · High performance ß 200 high capacity media
- Custom elements manufactured to customer specifications
- · Over 10,000 elements listed at filterinterchange.com



#### Return Line Filters RF, RFB & RTF Series

- · Flow rates to 130 GPM
- Pressure ratings to 235 PSI
- · ß 200 rated elements



#### **Mobile Filter Carts**

Rugged construction with flow rates to 10GPM available with integrated particle counter

## AGTRONICS

**Monitoring & Analysis of Hydraulic Systems** 



### **Pressure Gauges**

- · Analog and digital gauges
- · Pressure test kits



### PT-RF

- Wireless pressure measurement
- · RFID sensors require no battery
- · Reader can store 15,000 measurements from different sensors
- Monitor accumulator pressure without pressure loss





· Digital testing for working pressure, peak pressure, differential pressure temperature, flow rate and rotational speed. Available with up to 6 sensor interfaces;

automatic recognition

of sensors

Internal data storage capacity for up to 250,000 data points · Permanent recording

of MIN/MAX values



#### **Oil Analysis Equipment**

#### **Laspac Particle Counter**

- · Portable, mobile & inline particle counters for fluid contamination analysis
- Bottle sample for testing previously sampled media
- Oil sampling kits for fluid analysis

#### **LPM II Particle Monitor**

· For permanent Installation

- · 8 channels & internal storage for 4,000 data points
- · Optional water in oil/ temperature sensor
- · PC interface available · ATEX version available
- **OCS Oil Condition Sensor**
- · Continuously monitors oil condition
- · Real time display of oil aging

#### PPC-Pad

- · Portable multi-function hand-held measuring instrument pressure, temperature, flow and speed can be measured, monitored and analyzed
- Measurement and display of over 50 channels
- · Measured value display: numerical, bar graph, pointer, curve graph
- · Interfaces: CAN, LAN, USB
- · Store up to 1 billion measurements



# QUICK RELEASE COUPLINGS



#### **Flat Face Couplings**

ISO 16028 FF/FH series 1/4" - 2" 3,625 - 5,800 PSI

FU Series 3/8" - 1" Connect under pressure 5,075 PSI



#### **Flat Face Couplings**

RH/RK series Screw-to-connect 5,075 - 6,090 PSI



#### **Flat Face Couplings**

FT series Screw-to-connect

**BOP** certified couplings 5,800 - 7,975 PSI



#### **Stainless Steel Couplings**

FH-VA/IA-VA/ 1/4" - 2" IB-VA series 1,305 - 5,800 PSI

ISO 16028, ISO 7241 A & B



#### **Flat Face Couplings**

HM series 1/2" - 11/2" Screw-to-connect

2,465 - 3,045 PSI



### **Poppet Style Couplings**

ISO 7241-1 series B IB series 1/8" - 2"

1,450 - 7,250 PSI



#### Poppet Style Couplings

ISO 7241-1 series A Push/pull female coupling IA series 1/4" - 2" 3,625 PSI 2,320 - 5,075 PSI **UX** series HP series 1/4" - 1" Connect under pressure



### **Poppet Style Couplings**

ISO 14541 Screw-to-connect **HS** series 4,350 - 6,525 PSI



#### Poppet/Ball Style Couplings

1/4" - 1" ID/IS series ISO 5675 3,600-5,800 PSI

## **CONNECTORS**

Metric Tube Couplings & Assemble Machines • Hose Ends



Carbon and stainless steel for tubes with outer diameters ranging from 4 to 42 mm in accordance with ISO 8434-1/ DIN 2353: zinc/nickel plating for excellent corrosion resistance-1200 hours resistance to rust in salt spray

- · 24° cutting ring fittings · 24° taper fittings
- · 24° weld cones with 0-Ring
- with 0-Ring
- · 37° flared tube fittings



- · Patented tube forming system
- · Soft seal using standard components



#### **Tube Fitting Assembly Machines**

Can be used for both pre-assembly and final assembly of tube fittings



#### STAUFF Form Tube Forming Machine

Designed for the economical and reliable production of tube ends with a formed contour for the STAUFF form tube forming system.



- · 3,000 PSI and 6,000 PSI, SAE split flanges,
- blanking Flanges and
- · SAE blocks

· SAE flange adapters

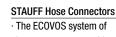
- Gear Pump Flanges
- Gear pump flanges with 24° cone connector

SAE sandwich plates

Straight & angled gear pump flanges with BSPP thread



- · Battery operated, ergonomically designed and lightweight
- For hand held, tripod
- Portable Cutting Ring Assembly Machine Short setup and
  - tool change · For diameters from 6mm - 42mm
- or bench operation



- hose connectors enables crimping of many different hose types
- · Featuring zinc/nickel plating for increased corrosion protection



## **VALVES**

#### High Pressure • Medium Pressure • Low Pressure



#### High Pressure 2 Way Shut Off Valves 1/8"-2"

- · NPT, BSP, metric or SAE pressure ratings 4,500
- 12,000 PSI

· Carbon Steel construction. Stainless Steel and other material combinations available



#### SAE Flange Valves Block Body and Forged Body

- · ½" 2" · Code 61/62
- 3000/6000 PSI

Stainless Steel and other material combinations available





#### Multi-Way Ball Valves

- · High pressure block body design
- · 3 or 4 way selector valve
- · L,T or X bore styles
- · 1/4" 11/2" NPT or SAE



#### Direct Mount SAE and ISO Flange Valves Block Body

- · 3000/6000 PSI (depending on connector)
- · Flange kits available

· NPT, SAE or BSP gauge



#### **Medium Pressure Valves**

- · 2 way valves in Carbon Steel from 1/4"-2" in NPT
- Pressure rating 2000 PSI

· Compact style

diverter valve

· 1/8" - 2" NPT or SAE

up to 7.250 PSI



#### Flow Control Needle and Check Valve

- · High pressure 5000 PSI and medium pressure 3,000 PSI series
  - isolator valves Effective protection
- · Sizes to 2"
- of pressure gauge



#### Low Pressure Valves

- · 2 way valves, sizes 1/4" - 4" NPT
- · 600 PSI WOG · Hot stamped brass body
- · 1" 4" SAE valves with a wide range of SAE adaptors available
- · Teflon seats with buna



#### Specialty Valves

- · High temperature valves
- · ball valves for gas applications
- · 12,000 PSI ball valves
- · Ball valves with fire safe approvals
- · SSBV ball valves for safe maintenance



#### **Block Body Manifold Valves**

· 2 and 3 way valve for · Pressure range to direct manifold mounting 7.250 PSI





#### Valve Accessories

- · Locking kits
- · Pneumatic actuator
- · Limit/proximity switches packages

## **ACCESSORIES**

**Hydraulic Reservoir Accessories • Accumulators** 

6" - 18"

NPT drain

Reservoir End Covers

· Available in diameters

Models 10" to 18"

available with 34"



#### Fluid Level & Temperature Gauges

· 3", 5" and 10" bolt centers. Special options include low level electrical indicator switch temperature switches or dial thermometer

plastic NPT and SAE level

temperature switches

Tank top installation · 12", 18" or custom lenath

Can contain up to three

level and temperature switches · Sight glasses in metal/



#### **Suction Strainers**

- Sizes 3/4" 3" NPT/SAE or with hose barb
- 3 PSI bypass version available
- Plastic or steel endcaps
- · Custom sizes available



### Filler Breather Caps

- · Pressurized or non-pressurized
- · Plastic or steel versions
- · Bayonet and screw in styles
- · One piece double lipped seal included



· 3, 10, and 40



#### **Desiccant Air Breathers**

· Combines air breather and water removal filter



#### Accumulators

- **Bladder Accumulators** · Capacities from 1Q to
- · 3,000/5,000 PSI
- 15 gallons
- · ASME specification · Top/bottom repairable

#### Diaphragm Style Accumulators

- 0.08 Q to 3 Q
- · Mounting brackets bladder kits & charging kits available



#### **Motor Pump Adaptors**

- · Lightweight aluminum casting for vertical and horizontal mounts
- Suitable for all SAE pump mounts

# **CUSTOM SERVICES**

#### **Custom & Special Services: VAVE**

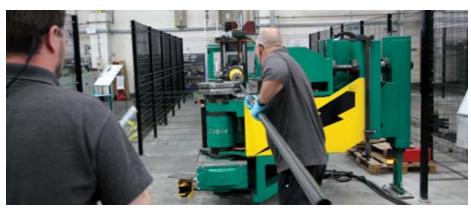
Products are just the beginning of the value we can add to your operations. We also offer engineering insight for maximizing the life, efficiency and overall productivity of your equipment. Our team will come to you, work beside you and offer component ideas that deliver value added benefits. You can focus on the big picture; we'll look at the details. Whether it's an existing machine or concept on the drawing board: we can design more value into how it operates.

#### **Custom Formed Tubing Assemblies for OEM Applications**

Working together with OEM procurement and engineering personnel STAUFF can assist with the design and production of Metric Tubing assemblies pre-bent, cleaned and complete with Metric end connections if required.

Our computerized scanning equipment is integrated with our state-of-the-art electric CNC tube bending machines to ensure accuracy and repeatability.

Tubing Assemblies can be combined with other STAUFF or Third party components replacing a large number of individual components with a few pre-fabricated sub assemblies, resulting in significantly reduced purchasing cost, assembly time and material inventory requirements for manufacturers.









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